







# 2K Clears

## HR-208 Super Gloss Clear

**Product Description**  
 HR-208 Super gloss clear for application ranging from spot repair, panel repair to overall refinish.

**Technical Characteristics**  
 Color: transparent      Shelf life: 24 months at 25°C      Theoretical spreading rate: 250-300 m<sup>2</sup>/l (avg) at 1 µm

**Pre-treatment**  
 HR-208 super gloss clear is suitable to be applied on top of a clean and dust-free basecoat. See TDS of basecoat for other preparation of substrate.

 <b>Mixing Ratio</b>  <b>Spray Viscosity Potlife</b>  <b>Sprayguns</b>  <b>Application</b>  <b>Drying</b>  <b>IR Drying</b> <b>Further Treatment</b>	<b>HR-208 Clear</b> 100(vol)                      100 g <b>HR-650 Hardener</b> 50 (vol)                      50 g <b>HR-564T Thinner</b> 10-15 (vol)                9-14 g Mix well and strain before application. Note: HR-650/HR-564F is for temperatures between 5°C–15°C HR-750/HR-564ST is for temperatures between 15°C – 25°C HR-850/HR-564S is for temperatures above 25°C HR-564EXS Thinner is for temperatures above 35° C or when refinishing large surfaces. 16 to 18 seconds DIN 4 cup at 25°C 3-4 hours at 25°C
	HVLP gravity-feed spraygun    1.2– 1.3 mm    1.5– 2.0 bar    10 – 15 cm Compliant gravity-feed spraygun 1.3 –1.6 mm    3.0– 4.0 bar    15 – 20 cm
	Number of spraycoats: 1thin + 1 wet coat Flash-off:                      8 – 10 mins Film thickness: 40 – 50 µm
	Drying                              25°C                              60°C Dust free after                    30-40 mins Ready for assembly after        6 hours                            30 mins Ready for polish after            11-13 hours                      60 mins
	IR drying after dust free Step 1 - short wave: 5 mins at a 80 cm distance Step 2 - medium wave: 20 mins at a 80 cm distance
	Polish after specified drying times and cooling.

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. The data shall be used as a reference i/o a unique criteria. You can obtain the latest version of technical data sheet from our website at [www.wonder-global.com](http://www.wonder-global.com) or directly from your supplier.